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Re: Hardinge Conquest 42 w/Fanuc 0T-B control According to the parameter manual it may be parameter 1.1 that

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needs to be set in order to display the relative position including the tool offset.
Stevo ****Edit**** Sorry I figured I would explain the parameter that needs to be set. 1.1 means

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Manual

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Manual ... which are not present in all hardware and software systems. GE Fanuc Automation assumes ... Read this manual carefully, and store it in a safe place.

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Page 53: Cnc Control Battery Replacement (Fanuc Control Only) ® TALENT 6/45SV and 8/52SV lathes are equipped with a Fanuc Oi Mate-T control. TALENT 6/45, 6/82, 8/66, and 10/78 lathes are equipped with a Fanuc Oi-T control. Fanuc Oi Mate-T Control 1. Power up the machine. 2. After approximately 30 seconds, power down and lock out the machine.

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